

Production Engineering & Mechanical Design Department
Final Term Exam (Semester/year: 2/2013/2014)

Menoufia University
 Faculty of Engineering,
 Shebin El Kom
 Date: 10/6/2014
 Time: 3 hours.
 Total Marks = 60

Industrial Maintenance

3rd year students.

Prof. Dr. Mohamed Nasser, Dr. Fawkia Ramadan.

Dr. M. Asy & Dr K. Khedr

Answer the following questions:

(5 Marks)

Q#1:

- (a). What are the purposes of lubrication?
 (b). Design the lubrication plan for lathe machine:

| Part name | Method of lubrication | Lubricant | Interval of lubrication |
|----------------|-----------------------|-----------|-------------------------|
| Electric motor | | | |
| Carriage | | | |
| Tailstock | | | |
| Power screw | | | |
| Main gear box | | | |
| Feed gear box | | | |
| Slideways | | | |

(15 Marks)

Q#2:

- (a). What is the troubleshooting and what the troubleshooting aids?
 (b). What is the maintenance and what are the factors estimate the performance of the maintenance function?

(C). Compare in details between the following maintenance strategies:

| | Basic | Activities | Advantages | Disadvantages | Application |
|----------------------------------|-------|------------|------------|---------------|-------------|
| Repair maintenance | | | | | |
| Predictive maintenance | | | | | |
| Preventive maintenance | | | | | |
| Reliability centered maintenance | | | | | |

(10 Marks)

Q#3:

NDT as predictive maintenance activities plays an important part in plant maintenance use the following form to compare between these activities:

| NDT | Basic | Uses | Advantages | Dis-advantages | Examples |
|--------------------|-------|------|------------|----------------|----------|
| Infra-Red | | | | | |
| Magnetic particles | | | | | |
| X-ray | | | | | |
| Vibration analysis | | | | | |
| Liquid penetrate | | | | | |
| Ultrasonic | | | | | |

Allowed Table (None)

This exam measures ILOS no:(a₁,a₅,a₆,a₁₉b₂,b₆,b₉,c₅,c₆,c₁₈,d₁)

Answer all the following Questions

Question(4)

(10marks)

- 1) Explain with sketch and examples:-
- 2) Vibration monitoring
- 3) Vibration analysis
- 4) 1-Misalignment and bent shaft detection
- 5) Factor affecting Isolation
- 6) Overall level.
- 7) -Detection a bearing defect in high frequency range.

Question (5)

(10marks)

Vibration or noise carry dynamic information relating to exciting forces and condition of them according to this expression explain why vibration are useful in early fault detection in mechanical system.

Question (6)

(10marks)

a)-How do determine system characteristics of tractor from resonance curve when a transducer records a vertical r.m.s acceleration of (3m/sec^2) at 8 Hz, would this Level be desirable for operator? Why? calculate the amplitude in dB.

b) Give short account on:

- Balancing quality chart.
- Vector diagram for balancing experiment.